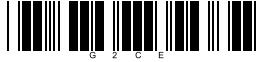


Installation Instructions

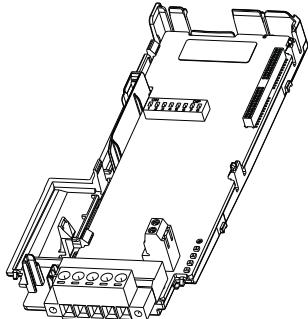
5012622002
2014-05



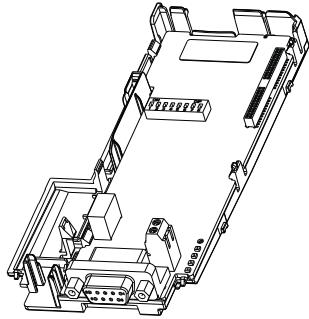
Allen-Bradley

PowerFlex 520-Series Communication Adapters

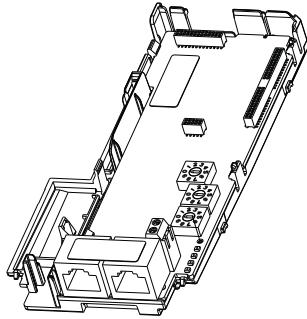
Catalog Numbers: 25-COMM-D, 25-COMM-P, 25-COMM-E2P



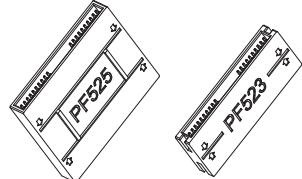
DeviceNet
25-COMM-D



PROFIBUS DP
25-COMM-P

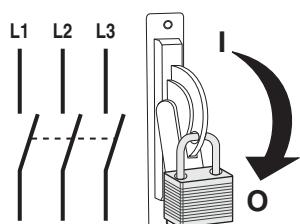


EtherNet/IP Dual Port
25-COMM-E2P

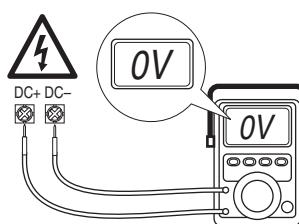


Interface connector for all
communication adapters

1



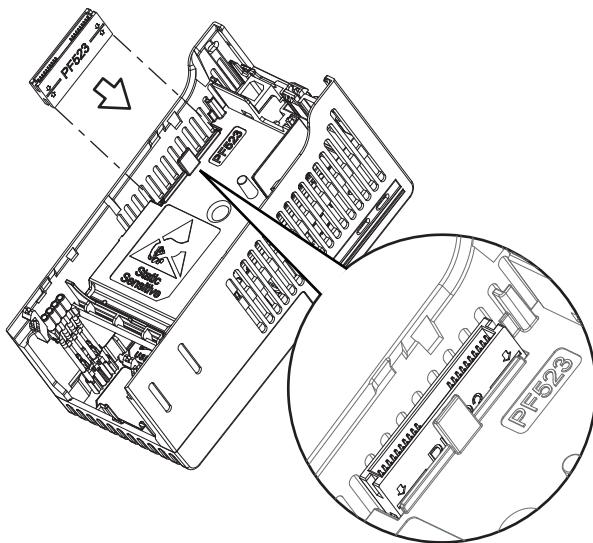
2



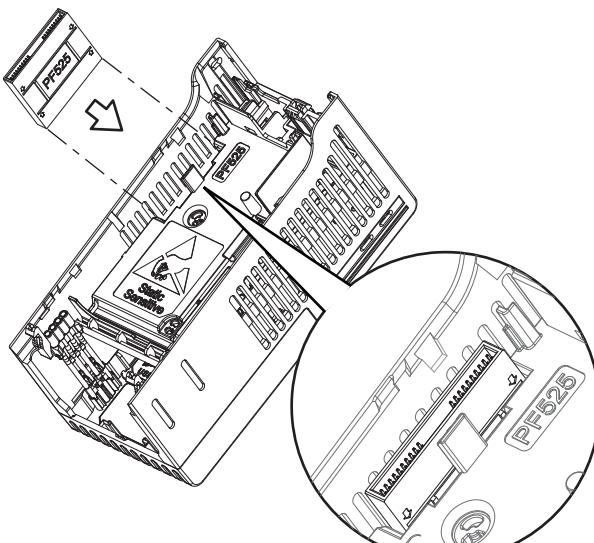
Wait three minutes
after shutdown for
capacitors to discharge
to safe voltage levels.

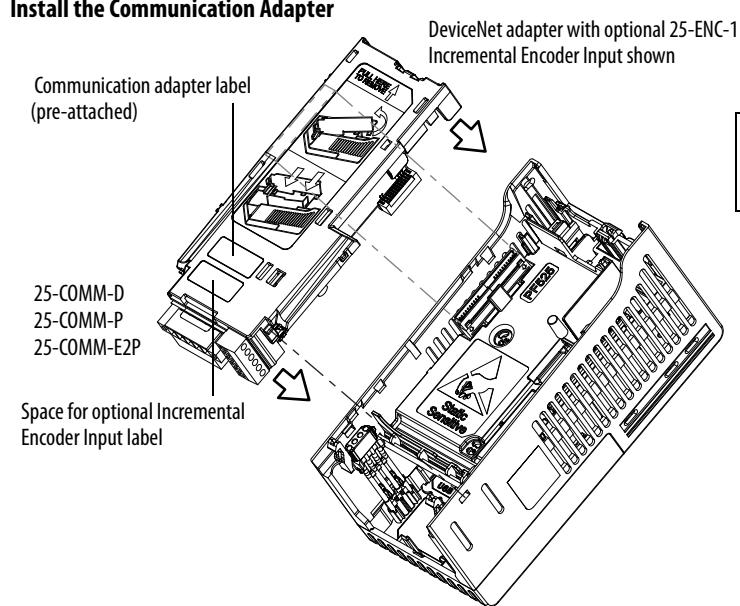
3

Install the Communication Adapter Interface Connector
For PowerFlex 523

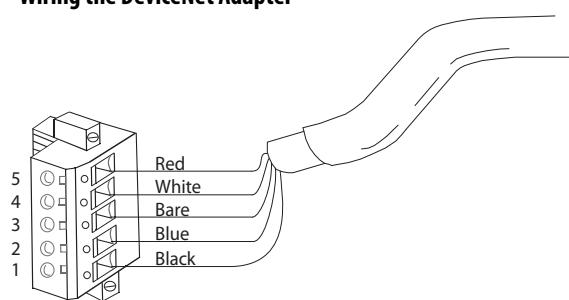


For PowerFlex 525



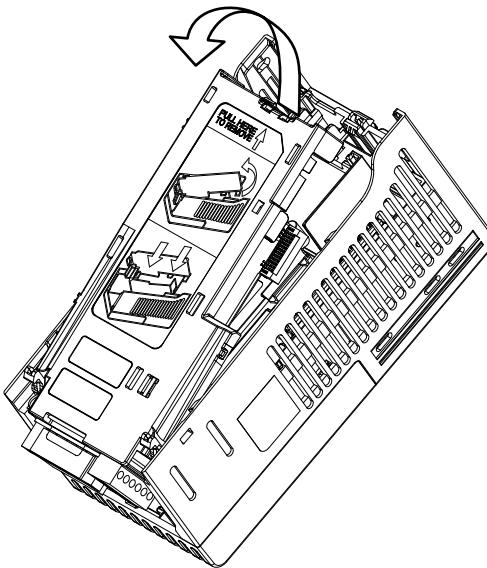
4**Install the Communication Adapter**

Note: Incremental Encoder Input is for PowerFlex 525 only.
You can install both the communication adapter and optional
Incremental Encoder Input on the same Control Module Back Cover.

5**Wiring the DeviceNet Adapter**

Terminal	Color	Signal	Function
5	Red	V+	Power Supply
4	White	CAN_H	Signal High
3	Bare	SHIELD	Shield
2	Blue	CAN_L	Signal Low
1	Black	V-	Common

Maximum Wire Size	Minimum Wire Size	Torque
3.33 mm ² (12 AWG)	0.08 mm ² (28 AWG)	0.44...0.54 Nm (3.9...4.8 lb-in)

How to Remove the Control Module Back Cover if Required

U.S. Allen-Bradley Drives Technical Support - Tel: (1) 262.512.8176, Fax: (1) 262.512.2222, E-mail: support@drives.ra.rockwell.com
Online: www.ab.com/support/abdrives

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